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Technical Data Sheet

CirculenRecover PP300R Grey

Polypropylene, Impact Copolymer



Product Description

*Circulen*Recover PP300R Grey is a circular polypropylene copolymer supplied in pellet form for injection moulding applications. The grade combines stiffness, impact and flow. The grade is available in grey color sorted from municipal plastic waste.

Sustainability

According with the requirements of Standard ISO 14021:2016, *Circulen*Recover PP300R Grey contains at least 99 % of recycled material that is fully based on Post-Consumer Waste (PCW) from pre-sorted municipal plastic waste. Filtration level is $150 \, \mu m$. Volatiles according to ASTM D6980 @ $120 \, ^{\circ}$ C are < 0.2%.

This product is not intended for highly regulated applications including food contact, potable water contact, medical and pharmaceutical applications.

ApplicationContainers; Crates; Furniture; PailsMarketConsumer Products; Rigid Packaging

Processing Method Injection Molding

Attribute General Purpose; Good Processability; Impact Copolymer; Medium Flow; Medium

Impact Resistance

	Nominal		
Typical Properties	Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	21	g/10 min	ISO 1133-1
Density	0.915	g/cm³	ISO 1183-1
Bulk Density	0.560	g/cm³	ISO 60
Mechanical			
Tensile Modulus, (23 °C)	1250	MPa	ISO 527-1, -2
Tensile Strength, (23 °C)	26	MPa	ISO 527-1, -2
Tensile Strain at Break, (23 °C)	30	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	5.0	kJ/m²	ISO 179-1/1eA
Additional Information			
Ash	<2	wt %	ISO 3451-1

600 °C